



TECHNICAL INFORMATION

Date: 16.08.2022
TI: 0322
Machine type/s: HG floor-standing machines

New instant product containers for HG floor-standing series

Modification of the production process by the supplier of our instant product containers

The new instant product containers are manufactured using a non-tool process. The polypropylene containers are produced using injection moulding. This process enables the containers including foot and fixing pin to be manufactured without additional parts.

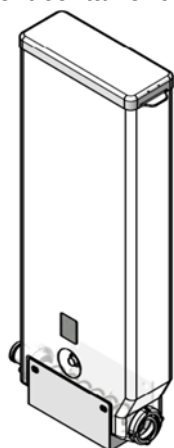
The front and back screw connections for the worm have been constructed with a **stronger** and **more robust** screw thread. The front and back nut are in different colours so that they are easier to recognise.

For this reason with immediate effect, we will be fitting these new instant product containers into our HG floor-standing machines and SiVend HG20 Trend machines.

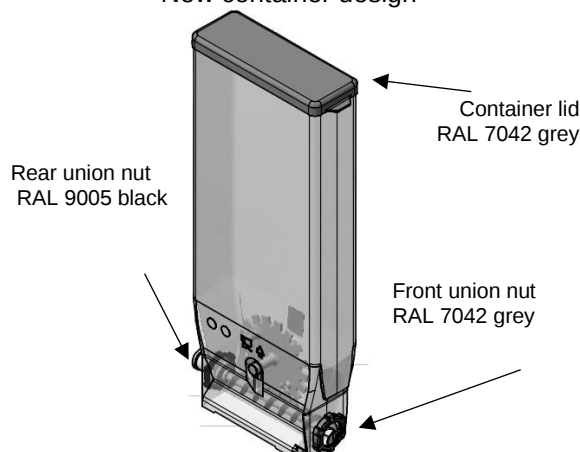
From **production week 13/2022** the new containers will be fitted as standard during production.

The wide instant product container from the 137 series is not affected by this change and will still be supplied in its current version.

Current container design



New container design



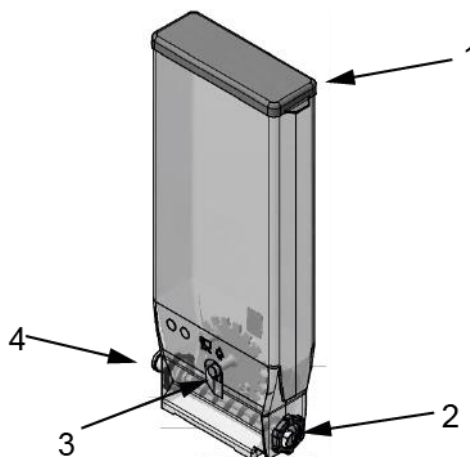
The new and existing container designs can be fitted together in various types of floor-standing machines.



Spare parts

As spare parts the new containers may be assembled in different designs, depending on availability but are ordered under the usual part number.

Furthermore the following parts can be ordered individually for the new instant product containers if required:



Number	Part number	Name
1	404 00 315 02	Container cover 78mm grey
	403 00 302 02	Container cover 43 mm grey
	404 00 319 03	Container cover 64mm grey
2	404 00 319 04	Front union nut grey
3	404 00 319 06	Container protection cap
4	404 00 319 05	Rear union nut black

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