



TECHNICAL INFORMATION

Date: 20.10.2022
TI: 1722
Machine type/s: HO Siamonie Smart

Modifiziertes Netzteil Siamonie Smart

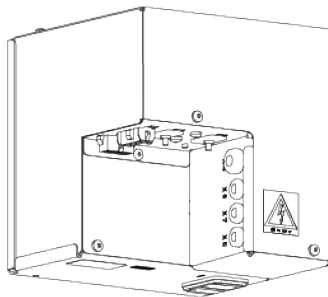
As we continually endeavour to improve our product quality the Siamonie Smart power supply unit has been standardised. As part of this improvement the power supply units for the Mono and Duo have been modified to form a universal power supply unit, which can also be utilised in FM machines. The new grinder power supply unit also provides higher maximum power consumption and is in addition short-circuit proof.

Error status evaluation for the grinder board has been extended and improved.
If there is a problem with the grinder board on the new power supply unit, this part can be easily replaced.

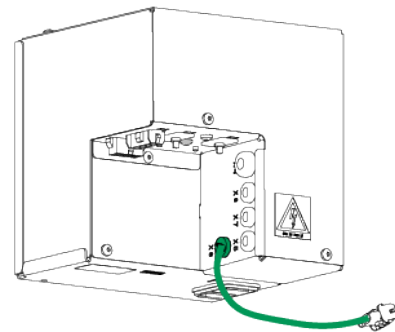
The improved power supply unit will be utilised as standard with effect from **production week 13/2021** and **serial number 90506765**.

The new power supply unit is recognisable from its additional plug on the steam boiler.

Existing power supply unit



New power supply unit



Additional plug for
the steam boiler

For an old style power supply unit up to **serial number 90506765** and **production week 08/2021** order part number 417.50.015.00 *power supply unit conversion kit for Mono/Duo*. Alternatively it is also possible to purchase a refurbished power supply unit using part number 417.51.015.00 *Mono/Duo refurbished power supply unit for Mono/Duo*. Always ensure that when fitting a new power supply unit that the HMI and M32 software has been updated.

For machines from **serial number 90506765** an individual grinder board can be ordered as a spare part using part number 417.00.531.00 grinder control board - Mono/Duo.

Sielaff GmbH & Co. KG Automatenbau Herrieden